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Title: Wind turbine generator maintenance cycle

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Wind power projects generally implement a combination of maintenance strategies to ensure continuous, safe operation and optimal performance. This approach involves carrying out ...

This is a practical documentation about wind turbine operations and maintenance (O& M) which describes how turbines are operated reliably, how maintenance is planned and carried out & ...

Regular inspections and routine maintenance for wind turbines should be scheduled weekly, monthly, or annually, depending on the component's priority. This is especially important for ...

Learn essential wind turbine maintenance practices to reduce downtime, cut costs by 20-35%, and maximize energy production. Includes maintenance checklist & CMMS guide.

The maintenance cycle of wind turbines is determined by their usage environment and operating conditions, generally divided into monthly, quarterly, semi annual, and annual ...

The AWEA Operation and Maintenance Recommended Practices are intended to provide establish expectations and procedures to ensure all personnel performing service and maintenance on wind ...

Wind turbines are powerful assets in the global shift to renewable energy, but they cannot operate efficiently without proper care. From preventive to corrective maintenance, each approach ...

Generally, wind turbines undergo routine maintenance regularly, typically every six months to one year. However, certain components may require more frequent inspections or servicing based on their ...

Comprehensive maintenance Preventive maintenance includes the labour and parts needed to perform on-site work as specified by the maintenance schedule:

Wind turbine technicians are dedicated to performing routine maintenance that includes inspection, repair, and cleaning processes according to strict industry safety standards. This article is designed ...

Importance of Wind Turbines Maintenance
What Maintenance Do Wind Turbines Need?
How Long Do Wind Turbines Last?
Which Wind Turbine Parts Fail Most often?
How Often Do Wind Turbines Require Maintenance?
Maintenance Strategies
How Does Poor Maintenance Affect A Turbine?
What Affects The Maintenance Cost?
What Determines A Wind Turbine'S Lifespan and What Causes Blade Damage?
Using Safety Culture (Formerly Iauditor) For Turbine Maintenance

Most wind turbines require maintenance at least once every two years. However, some wind turbines need maintenance more often than others. Wind Turbine Technicians, or "Windtechs" as they are called in the industry, maintain wind turbines. Maintenance frequency varies depending on many factors, including the type of turbine, its age, where it's inst... See more on safetyculture

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.b_results .b_vidAns{border-radius:6px;box-shadow:0 0 0 1px rgba(0,0,0,.05);padding:16px 20px;gap:10px;background:#fff}@charset "UTF-8";#b_results .b_ans.b_vidAns{box-shadow:none!important;padding:var(--smtc-gap-between-content-medium) 0!important;background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#b_results #serpvidans.vsacf .mc_vtvc,#b_results #serpvidans.vsacf .mc_vtvc_th,#b_results #serpvidans.vsacf .cico,#b_results #serpvidans.vsacf .mc_vtvc_htb,#b_results #serpvidans.vsacf .vrhc,#b_results #serpvidans.vsacf .vrhcp,#b_results #serpvidans.vsacf .vrhtc,#b_results #serpvidans.vsacf .vrhtpc{border-radius:var(--mai-smtc-corner-list-card-default)}#b_results #serpvidans.vsacf .mmlist .mc_vtvc,#b_results #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{margin:0}#b_results #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_channel,#b_results #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_row_channel{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf,#serpvidans.vsacf .expctn .expbody,#serpvidans.vsacf .mmlist{display:flex;flex-direction:column;gap:var(--smtc-gap-between-content-medium)}#serpvidans.vsacf .cico{height:auto}#serpvidans.vsacf .mc_vtvc_ban_lo{top:0;right:auto}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{height:auto;padding:var(--smtc-gap-between-content-xx-small) 0 var(--smtc-gap-between-content-xx-small) var(--smtc-gap-between-content-medium)};display:flex;flex-direction:column;justify-content:space-between}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_title,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_title{color:var(--smtc-ctrl-link-foreground-brand-rest);font:var(--bing-smtc-text-global-body2);height:auto;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block{display:flex;flex-direction:column;gap:var(--smtc-padding-ctrl-text-side)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist
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.mc_vtvc_meta_row{color:var(--smtc-foreground-content-neutral-primary);height:var(--mai-smtc-padding-card-default);font:var(--bing-smtc-text-global-caption1)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before{content:" . "#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block
.mc_vtvc_meta_pubdate{color:var(--bing-smtc-foreground-content-neutral-tertiary);padding-bottom:0}.vsacf
.mc_cwvc .mc_vtvc_con_rc,.vsacf .mmlist .mc_vtvc_con_rc{display:flex}.vsacf .mc_cwvc .mc_vtvc_con_rc
.mc_vtvc_meta_w,.vsacf .mmlist .mc_vtvc_con_rc .mc_vtvc_meta_w{height:auto}.vsacf
.b_title{padding-left:0}.vsacf .b_title
.mmtitle{font:var(--bing-smtc-text-global-subtitle1-strong);margin-bottom:0}.vsacf .b_title .mmtitle
a::after{content:"";margin:5px 5px 0 0;border-top:2px solid
var(--smtc-foreground-content-neutral-primary);border-right:2px solid
var(--smtc-foreground-content-neutral-primary);background-size:7px
7px;width:7px;height:7px;transform:rotate(45deg);display:inline-block;margin-left:4px}#serpvidans.vsacf
.b_title .mmtitle{margin-bottom:0}#serpvidans.vsacf .b_title .mmtitle
a{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf .cardless.mmlist
.mc_vtvc_con_rc,#serpvidans.vsacf .cardless.mmlist .mc_vtvc_th{height:auto}#serpvidans.vsacf
.vsb_tr_c.va_tt{margin:0}#serpvidans.vsacf .vtbc .mv_vtvc_play,#serpvidans.vsacf .vtbc
.mv_vtvc_play_ext{position:static}#serpvidans.vsacf .va_tt
.mc_vtvc_ban_lo{display:block}#serpvidans.vsacf
.mc_bc{width:auto;border-radius:var(--smtc-ctrl-badge-sm-corner);padding:var(--smtc-padding-ctrl-text-side)
var(--smtc-gap-between-content-xx-small)}#serpvidans.vsacf .rmts .mc_bc
ems{display:none}#serpvidans.vsacf a.vsb_tr_t{color:var(--smtc-foreground-content-neutral-primary)}.vsacf
.va_tt .vsb_tr_chd .mc_vtvc_th_dock.rmoverlay{height:36px}.vsacf .va_tt .vsb_tr_chd
.mc_vtvc_th_dock{height:92px;background:linear-gradient(180deg,var(--bing-smtc-background-ctrl-fade-on-image-stop-0) 0%,var(--mai-smtc-background-ctrl-on-image-rest) 100%)}.vsacf .va_tt a.vsb_tr_t{padding:0
0;font:var(--bing-smtc-text-global-body-2-alt-strong)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc
.mc_vtvc_meta,.vsacf .va_tt .vsb_tr_chd .mc_vtvc
.mc_vtvc_title{color:var(--mai-smtc-foreground-ctrl-on-image-rest)}.vsacf
span.vcmt_ctt{font:var(--bing-smtc-text-global-caption2);margin:var(--smtc-gap-between-content-xx-small) 0
0;height:16px}#serpvidans.vsacf .vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title
strong{font-size:14px;line-height:20px;display:unset}#serpvidans.vsacf .va_tt .b_sldrp
.slide:not(:first-child){margin-left:var(--smtc-gap-between-content-small)}#serpvidans.vsacf .va_tt
```

```
.vsb_tr_chd .mc_vtvc
.mc_vtvc_title{ white-space:normal;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#se
rpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion{ background-color:var(--bing-smtc-background-ctrl-neutral-rest);display:flex;justify-co
ntent:center;align-items:center;gap:4px;width:fit-content;height:auto;padding:8px 12px}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion
.b_CompactExpansionBtnText{ font:var(--bing-smtc-text-global-caption1-strong);color:var(--bing-smtc-foregr
ound-ctrl-neutral-primary-alt-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion .b_arrow{ display:flex;margin:0;height:auto}#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow
path#Shape{ fill:var(--bing-smtc-foreground-ctrl-neutral-primary-alt-rest)}#serpvidans.vsacf
.b_module_expansion_control
.b_btnContainer::after{ content:"";position:absolute;width:100%;bottom:20px;left:0;height:1px;border-radius:
1px;background:var(--smtc-stroke-ctrl-on-neutral-rest)}#b_results
.b_ans.b_vidAns{ box-shadow:none;padding:12px 20px 0}#b_results .b_ans.b_vidAns
.vasac{ padding:unset;margin:0}#b_results .b_ans.b_vidAns .vsa .b_attribution{ padding-bottom:0}#b_results
.b_ans.b_vidAns .cardless .salink{ margin:0}#b_results .b_ans.b_vidAns .mmlist
.mc_vtvc{ margin-top:10px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc
.mc_vtvc_meta{ display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_channel{ color:#111}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_row_channel,#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{ color:#666}#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{ bottom:0;height:unset}.b_dark .vsa.cardless
.mc_vtvc{ background-color:unset}.mmtitle>a{ display:block}.mc_fh{ height:100%;border-radius:6px}.mc_tc_
bs{ overflow:hidden}.mmlist .mc_vtvc .mc_vtvc_meta { padding: 12px 16px 16px 16px; } .mmlist .mc_vtvc
.mc_vtvc_meta_w { height: 112px; margin-top: -0px; } .mmlist .mc_vtvc .mc_vtvc_title { height: 44px;
line-height: 22px; margin-bottom: 0px; margin-top: 0px; } .mmlist .mc_vtvc .mc_vtvc_meta_block_area {
height: 40px; } .mmlist .mc_vtvc .vtmu, .mmlist .mc_vtvc .vtpl { bottom: 120px; } .mmlist .mc_vtvc_th_dock
{ height: 112px; } .mmlist .mc_vtvc_th .cico { height: 131px; }
.mc_vtvc{ background-color:#fff;box-shadow:0 0 0 1px
rgba(0,0,0,.05);line-height:0;margin:0;position:relative;border-radius:6px;overflow:hidden}.mc_vtvc.noshado
w{ box-shadow:none}.mc_vtvc_con_rc{ border-radius:6px;overflow:hidden;position:relative}.mc_vtvc>a{ colo
r:#71777d;display:block;text-decoration:none;width:100%}.mc_vtvc>a:focus::after{ outline:2px solid
#00a89d;width:100%;height:100%;content:"";outline-offset:-2px;position:absolute;top:0;left:0}.mc_vtvc_th{ ba
ckground-color:#d5d5d5;position:relative}.mc_vtvc_th
.cico{ border-radius:0}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{ position:absolute;vertical-align:middle}.mc_vtvc_
ban_lo{ bottom:0}.mc_vtvc_ban_up{ top:0}.mc_vtvc_title{ font-weight:normal;margin-bottom:11px;overflow:
hidden;color:#111;height:54px;line-height:18px}.mc_vtvc_title
a{ display:inline-block;color:#111}.mc_vtvc_title
a:hover{ text-decoration:underline}.mc_vtvc_src_ico{ float:left;margin-right:4px}.mc_vtvc_act{ height:16px;m
```



Wind turbine generator maintenance cycle

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argin-top:-40px;padding:12px
8px;z-index:1}.mc_vtvc_actc{right:16px;bottom:16px;position:absolute;display:inline-block;z-index:1}.mc_v
tvc_act_sep{border-top:1px      solid      #d5d5d5;height:40px;margin:0      8px}.mc_vtvc_fh
.mc_vtvc_act_sep,.mc_vtvc_fh      .mc_vtvc_act{visibility:hidden}#serpvidans
.b_topTitle{margin-bottom:8px}.mc_vtvc_htc{width:100%;height:100%;position:absolute;top:0;bottom:0;left
:0;right:0}.mc_vtvc_htb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:
0;left:0;right:0}.mc_vtvc_ht{width:100%;padding:0
16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vert
ical-align:middle;text-align:center}.mc-vtvc_th_live_b{background-color:#c80000;color:#fff;display:inline-bl
ock;padding:2px      8px;font:11px/14px
Arial;border-radius:2px;text-transform:uppercase;height:15px;width:26px;position:absolute;left:8px;top:110p
x}.isvctrl      .isv
.mc_vtvc_ban_up{left:0;right:initial}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{right:0}.vt_text.b_IRight
.b_ILeft{margin:0      0      0      1px;height:14px;line-height:14px;padding:2px
8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.mc_vthtb{width:100%;height:100%;bac
kground:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0;display:table}.mc_vtht{width:100%;pad
ding:0
16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vert
ical-align:middle;text-align:center;display:table-cell}.vt_text.b_IRight      .b_ILeft{margin:0      0      0
1px;height:14px;line-height:14px;padding:2px
8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.emptyStyleForDebuggingPurpose{top:0
}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_center_play{width:32px;height:32px;background-size:c
ontain;position:absolute;margin:auto;bottom:0;top:0;left:0;right:0;box-shadow:none;border-radius:0}.mc_vtvc
_center_play.rmvbg{width:32px;height:32px;background-image:none}.mc_vtvc_htb,.mc_vtvc_ht{display:no
ne}.vt_onhv      .mc_vtvc_htb{display:table}.vt_onhv
.mc_vtvc_ht{display:table-cell}.mc_vtvc_center_play{display:inline-block}.vt_onhv
.mc_vtvc_center_play{display:none}.mc_vtvc      .vtmu,.mc_vtvc      .vtpl{bottom:163px}.vsarf      .mc_vtvc
.vtmu,.vsarf      .mc_vtvc      .vtpl{bottom:122px}.svarh      #mmcar      .mc_vtvc      .vtmu,.svarh      #mmcar      .mc_vtvc
.vtpl{bottom:137px}.svarht      #mmcar      .mc_vtvc      .vtmu,.svarht      #mmcar      .mc_vtvc
.vtpl{top:8px;left:8px}.mc_vtvc_center_play{background-image:url(data:image/svg+xml,%3Csvg%20width
%3D%2232%22%20height%3D%2232%22%20viewBox%3D%220%200%2032%2032%22%20fill%3D%22
none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cr
ect%20width%3D%2232%22%20height%3D%2232%22%20rx%3D%2216%22%20fill%3D%22black%22%
20fill-opacity%3D%220.6%22%2F%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M14.2354%201
0.1923C13.2355%209.62986%2012%2010.3524%2012%2011.4997V20.5C12%2021.6472%2013.2355%202
2.3698%2014.2354%2021.8073L22.2356%2017.3073C23.2551%2016.7339%2023.2551%2015.2661%2022.
2357%2014.6926L14.2354%2010.1923Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.9%22%2
F%3E%0D%0A%3C%2Fsvg%3E)}.mmlist      .mc_vtvc{margin:10px      1px      0}.mmlist
.mc_vtvc_con_rc{display:flex}.cardless      .mmlist      .mc_vtvc_con_rc{height:112px}.mmlist      .mc_vtvc
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0      10px      4px
12px;padding:0}.mmlist

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```
.mc_vtvc_title{font-weight:400;font-size:16px;height:44px;line-height:22px;margin-bottom:0;margin-top:0;color:unset}.mmlist .mc_vtvc_meta_row{font-size:13px}.mmlist .mc_vtvc
.mc_vtvc_meta_block_area{height:unset}.mmlist .mc_vtvc .vtmu,.mmlist .mc_vtvc
.vtpl{bottom:8px}.cardless .mmlist .mc_vtvc{box-shadow:none}.cardless.mmlist
.mc_vtvc_center_play{width:32px;height:32px}.cardless.mmlist
.mc_vtvc_title{font-size:16px;color:unset}.cardless.mmlist
.mc_vtvc_meta_row{line-height:20px}.cardless.mmlist
.mc_vtvc_meta_pubdate{padding-bottom:2px;color:#666}.cardless.mmlist .mc_vtvc_th,.cardless.mmlist
.mc_vtvc_th .cico,.cardless.mmlist .mc_vtvc_th div.rms_img{border-radius:6px}.cardless.mmlist
.mc_vtvc_th{height:111px}.cardless.mmlist
.mc_vtvc_htc{border-radius:6px;overflow:hidden}#serpvidans.vasac.cardless{box-shadow:none}.cardless.m
mmlist .mc_bc{padding:2px 8px;line-height:14px;border-radius:2px;font-weight:normal}.mmlist
.mc_vtvc:hover
.mc_vtvc_title{text-decoration:underline}.mc_vtvc_meta{box-sizing:border-box;display:inline-block;line-hei
ght:18px;position:relative;width:100%}.mc_vtvc_meta_block{bottom:0;position:absolute;width:100%}.mc_v
tvc_meta_row{line-height:16px;font-size:11px;height:17px;overflow:hidden;text-overflow:ellipsis;white-spac
e:nowrap}.mc_vtvc_meta_row a{display:inline-block}.mc_vtvc_meta_row
a:hover{text-decoration:underline}.mc_vtvc_meta_block_area{position:relative}.mc_vtvc_meta_block,.mc_v
tvc_meta_block a{color:#444}.b_dark
.mc_vtvc_meta_block{color:#edebe9}.mc_vtvc_meta_row>:nth-of-type(n+2)::before{content:"
"}.mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:"
"}.mc_vtvc_kmt_title{line-height:18px;padding-bottom:4px;font-weight:bold;color:#00809d;text-transform:u
ppercase;font-size:11px}.mc_vtvc_kmt,.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_meta_row,.mc_vtvc_con_rc.onhov .wkmt .tbc_tt{display:none}.mc_vtvc_con_rc.onhov .wkmt
.mc_vtvc_title{max-height:18px;margin-bottom:18px;overflow:hidden}.mc_vtvc_con_rc.onhov.mmsts
.mc_vtvc_title{visibility:hidden}.mc_vtvc_con_rc.onhov
.mc_vtvc_kmt{display:block}.mc_vtvc_kmt_content
.b_factrow{line-height:17px;font-size:11px;max-height:34px;overflow:hidden;text-overflow:ellipsis;padding:
0 16px 0 0;color:#444}.mc_vtvc_meta
.mc_vtvc_kmt_title{line-height:18px}.mc_vtvc_title:hover{text-decoration:none}.mc_vtvc_meta_pubdate{co
lor:#444;padding-bottom:3px}.mc_vtvc_meta_channel{color:#444}.mc_vtvc_meta_w,.mc_vplvc_meta_w{po
sition:relative}.mc_vtvc_meta_bg_w,.mc_vplvc_meta_bg_w{height:100%;width:100%;overflow:hidden;posit
ion:absolute;top:0}.mc_vtvc_meta_bg_w .cico,.mc_vplvc_meta_bg_w
.cico{border-radius:0;overflow:visible}.dg_u .mm_vidch_th_c{overflow:visible}.dg_u .mm_vidch_th_bg
img{margin-top:-20px}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_meta_w
.mc_vtvc_meta{background:rgba(255,255,255,.75)}.mc_vtvc_meta_bg_w img,.mc_vtvc_meta_bg_w
.mc_vtvc_cb_w{filter:blur(25px);transform:scale(1.2)}body{--video-metadata-channel-color:#3c3c3c}body.b
_dark{--video-metadata-channel-color:unset}.vsarf .mc_vtvc_meta_pubdate{color:unset}.vsarf
.mc_vtvc_meta_channel{color:var(--video-metadata-channel-color)}.vsarf .mc_vtvc .mc_vtvc_meta_w
.mc_vtvc_title,.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title strong{font-weight:bold}.vsarf
.mc_vtvc_meta_w .mc_vtvc_meta_row{font-size:13px}.emptyStyleForDebuggingPurpose{top:0}.vsarf
```



```
erpvidansrr .mmgrid>div{width:124px;height:164px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr
.mmgrid>div .cico .rms_img{width:124px;height:76px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta{padding:8px}#serpvidansrr .mc_vtvc
.mc_vtvc_title{height:32px;line-height:16px;margin-bottom:12px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta_block_area{height:28px}#serpvidansrr
.mc_vtvc_meta_row{line-height:13px;font-size:11px;height:13px}#serpvidansrr
.mc_vtvc_meta_pubdate{padding-bottom:2px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:96px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard
.videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico
.rms_img{width:256px!important;height:144px!important;margin-right:0}#serpvidansrr .maskthumb
.mc_bc_w{padding:8px 4px 4px 8px}#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(1),#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(2){margin-bottom:24px}#serpvidansrr.withsplitline .mmgrid{border-bottom:1px
solid #ecec; margin-bottom:16px}#serpvidansrr #vidans2 .b_videocard
.video_metadata{max-width:auto;padding:12px 16px}#serpvidansrr #vidans2
.b_videocard{margin-bottom:12px;box-shadow:0 0 1px rgba(0,0,0,.05),0 2px 3px
rgba(0,0,0,.1);border-radius:6px}#serpvidansrr .b_rich{padding-top:0}#serpvidansrr #vidans2
.videoPlayer{border-radius:6px 6px 0 0;overflow:hidden}#serpvidansrr #vidans2 .b_videocard
.video_metadata>h3{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;-webkit-line-clamp:1;line-he
ight:15px;height:15px;font-size:13px;color:#000;margin-bottom:20px;font-family:"Arial",Helvetica,Sans-Seri
f;font-style:normal;display:block}#serpvidansrr vsarr1stbig #vidans2 .b_videocard .video_metadata
.actionmenu{display:none}#serpvidansrr #vidans2 .b_videocard .video_summary,#serpvidansrr #vidans2
.b_videocard .video_source{line-height:15px}#serpvidansrr #vidans2 .b_videocard .videoPlayer
.vtbc{right:0}.vrhc line.nhvpv .pffvi,.vrhc line.nhvpv[data-tps="S"] .pffvt,.vrhc line.nhvpv[data-tps="M"]
.pffvt,.vrhc line.nhvpv[data-tps="L"] .pffvt{display:inline-flex}.vrhc line.nhvpv .vrhtc.pffv
.vrhol{display:none}.vrhc line.nhvpv .vrhtc.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.mc_vtvc_th img{transition:all .3s
ease-out}.nhvpv+.mc_vtvc_th
img{transform:scale(1.1)}.smtplayerhtml5{height:100%;width:100%;overflow:hidden}.smtplayerhtml5
video{min-height:100%;min-width:100%}.smtplayerhtml5
.videoplaying{background-color:#000}.smtplayerhtml5.hide{display:none}.pffvt{display:none;color:var(--ma
i-smtc-foreground-ctrl-on-image-rest);font:var(--bing-smtc-text-global-subtitle2-strong)}.pffvi{mask:url(/rp/ui
07wU6K7FR_inzG7DRbP1i8fGo.svg) center
no-repeat;mask-size:12px;background:var(--bing-smtc-background-card-on-image-default);width:20px;height
:20px;flex-shrink:0;align-self:flex-start}[data-tps="L"]
.pffvt{font:var(--bing-smtc-text-global-subtitle2-strong)}[data-tps="L"]
.pffvi{width:22px;height:22px;mask-size:16px}[data-tps="S"] .pffvt{font-size:0}[data-tps="S"]
.pffvi{width:24px;height:24px;mask-size:24px;align-self:center}.hvpv.h5s
.pffvt{display:inline-flex}.hvpv.h5s .vrhtc.pffv .vrhol{display:none}.hvpv.h5s .vrhtc.pffv
```

```
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.pffvt{text-decoration:underline}.vrhcp
.vrhol{position:absolute;width:100%;height:35px;max-height:35px;bottom:0;left:0;padding:0;background:non
e;display:block;z-index:9}.vrhcp.vrhol.hide,.vrhcp.vrhol
.hide{display:none}.vrhot{white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;po
sition:absolute;max-width:240px;height:18px;line-height:14px;margin-left:8px;top:10px;left:0;right:0;border-
radius:2px;padding-right:8px}.vrhot
div{display:inline-block}.vrhot
nt{color:#fff;font-size:11px;font-weight:bold;background-color:rgba(0,0,0,.75);padding:2px
8px;margin-left:0;top:0;box-sizing:border-box;position:relative}.vrhc
.ricons{position:absolute;right:8px;top:10px;left:auto;bottom:auto;height:18px;display:inline-block;cursor:poi
nter}.vrhol.icons_1.vrhot{margin-right:27px}.vrhol.icons_2.vrhot{margin-right:49px}.vrhol.icons_3
.vrhot{margin-right:79px}.vrhol
.vrhot
nt,.vsb_tr_chd
.vrhol.icons_1
.vrhot{margin-right:0}.vpb{position:absolute;display:block;bottom:0;left:0;height:4px}.vpb
div{position:absolute}.vpb
nt{width:0;background:#fff}.vpb
nt.test{display:none}.vpb.back{background-color:#999}.vrhcp
.vrhol.npb{height:36px;max-height:36px}.vrhol
.vadda{width:22px;height:18px;padding:0;margin-right:0;margin-left:2px;bottom:0;position:relative;display:i
nline-block;z-index:1;background:rgba(0,0,0,.75);border-radius:2px;overflow:hidden}.vrhol
.vadda.hide{display:none}.vrhol
.vadda
.mc_vfaa{margin:3px 5px}.ricons
.vol{float:left}.ricons
.adultFlag{float:right}.vol{width:22px;height:18px;bottom:0;margin-left:1px;margin-right:1px;position:relati
ve;display:inline-block}.vol.hide,.vol
.hide{display:none}.vol
.bg{background:rgba(0,0,0,.75);border-radius:2px}.vol.bg,.vol
nt{position:absolute;bottom:0}.vol
.vol.bg.volnb{border-radius:0 0 2px 2px}.vol
.volsliderHandle.bg{border-radius:2px 2px 0 0}.vol
nt
.volsliderHandle{height:70px;display:none;width:22px;float:left;bottom:18px;position:absolute;display:block
}.vol
nt
.volsliderHandle.hide{display:none}.volsliderHandle
.vsb{height:54px;width:4px;background-color:#999;margin:9px
auto
8px;position:relative;display:block;border-radius:2px}.volsliderHandle
.vsh{height:6px;width:14px;padding:9px
7px
9px
7px;margin:0
-12px;display:block;position:absolute;top:30px}.volsliderHandle
.vsh.hide{display:none}.volsliderHandle
.vshi{height:4px;width:14px;background-color:#fff;border-radius:2px}.volMuteIcon{width:16px;height:14px;
margin:2px
4px;float:left}.volMuteHandle{width:22px;height:18px}.vo{background:url(/rp/fFZxBXEIP9WYOO0jhTaEl
yLhEVU.svg)
no-repeat}.vm{background:url(/rp/fsX-ZVd03wB2TL0vmQJxSp4U9vs.svg)
no-repeat}.vl{background:url(/rp/YXYMPC1Rry_XJGc7Yg8lR4B2eEs.svg)
no-repeat}.vf{background:url(/rp/NoslR4amKTs1zYxWy3laZN3HRk.svg)
no-repeat}@media(forced-colors:active){.vol{forced-color-adjust:none}}.vrhc
line
.vt_vp,.vrhc.popout
.vt_vp,.vrhc.mousefollow
.vt_vp{position:absolute;bottom:0;border:hidden;padding:0;top:0;left:0;z-index:3}.vrhtc
.hide{display:none}.vrh_clc
.vt_vp.vrh_clc
.vrhtc
.vrhi,.vrh_clc
.player_ol{cursor:pointer}.vrh_clc
.cico{border-radius:0}.vrhtc{border:hidden;top:0;left:0;padding:0}.vrhc.mousefollow
.vrhtc,.vrhc.popout
```

```
.vrhtc{background-color:#999}.vrhtpc.load
.player_ol{background:url(/rp/J_o2maogFDeUOsovPJL-ofEuxJ4.gif) center center no-repeat}.vrhc line .vrhtc
.vrhi,.vrhc.popout .vrhtc .vrhi,.vrhc.mousefollow .vrhtc
.vrhi{position:absolute!important;border:hidden;z-index:2;padding:0;left:0;top:0}.player_ol{position:absolute
;width:100%;height:100%;bottom:0;border:hidden;z-index:7}.vrhc.popout,.vrhc
line,.vrhc.mousefollow{border-radius:6px;overflow:hidden;display:table-row-group;background:none}.vrhc.p
opout,.vrhc.mousefollow{z-index:4;box-shadow:0 4px 4px rgba(0,0,0,.1),0 2px 80px rgba(0,0,0,.2)}.vrhc
line{z-index:1;margin:0}.vrhc.popout,.vrhc line{position:absolute;top:0}.vrhc.popout{border:1px solid
#fff}.vrhc.mousefollow{position:fixed}.vrhcpc{position:relative;top:0;left:0;display:table-row}.vrhcpc
.vrhtc{position:relative;overflow:hidden}.vrhc.hide{display:none}@keyframes
vh_fadein{from{opacity:0}to{opacity:1}}.vrhc.not(.hide){animation:vh_fadein 250ms}.vrhc line
img{color:transparent}.vrhc
line.fullsize{height:100%}.vrhc,.vrhc.hover,.vrhc.link,.vrhc.active,.vrhc.visited{color:#000;text-decoration:no
ne}.vrhc.vrh_clc{cursor:pointer}a.hover-anchor{display:block;height:100%;width:100%;text-decoration:none
}.vrhstat{height:0;overflow:hidden}.vsb_tr_c{position:relative;width:100%;overflow:hidden;background:#1d
1b28;height:583px;margin-bottom:16px}.vsb_tr_c.tr_nh{height:294px}.vsb_tr_c .mm_vrc h2,.vsb_tr_c
.mm_vrc .see_more{display:none}.vsb_tr_c .mm_vrc>div{padding-bottom:20px}.vsb_tr_c
.vsb_tr_t{position:absolute;top:16px;left:160px;font:normal 16px/19px
"Arial",Helvetica,Sans-Serif;font-weight:700;color:#fff;z-index:1}.vsb_tr_c
.vsb_tr_t::after{width:17px;height:12px;display:inline-block;background-size:7px
12px;background-repeat:no-repeat;background-position-x:right;opacity:.7;content:""}.vsb_tr_c
.vsb_tr_t: hover::after{opacity:1}.vsb_tr_c .mm_vrc
.mc_vtvc{background-color:#585858;border-radius:6px}.vsb_tr_c .mm_vrc
.mc_vtvc_con_rc{border-radius:6px}.vsb_tr_c .vsb_tr_chd{position:absolute;bottom:0;width:100%}.vsb_tr_c
.onhov .mc_vtvc_ban_lo{display:none}.vsb_tr_chd .mc_vtvc_tot
.mc_vtvc_title{line-height:15px}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_meta_row,.vsb_tr_chd .mc_vtvc_tot
.mc_vtvc_meta_row a{color:#dadada}.vsb_tr_chd .grad_b{top:30%;height:auto}.vsb_tr_chd .mc_vtvc_tot
.mc_vtvc_meta_row{font-size:12px;line-height:16px;height:16px}.vsb_tr_chd .mc_vtvc_tot
.meta_pd_content{display:none}.vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title strong{font-weight:500}.vsb_tr_c
.slide video{object-fit:cover}.vsb_tr_c .mc_vtvc_th .cico{width:100%;height:100%}.vsb_tr_c
.vrhcac{width:647px;position:absolute;width:calc(42% - 160px);bottom:200px;margin:0 0 0
160px;height:auto;padding:0;pointer-events:auto}.vsb_tr_c .vrhcac .mc_vtvc_title{font:normal 30px/35px
"Arial",Helvetica,Sans-Serif;font-weight:700;height:70px;overflow:hidden;color:#fff;text-overflow:ellipsis;di
splay:-webkit-box;-webkit-box-orient:vertical;-webkit-line-clamp:2}.vsb_tr_c .vrhcac
.mc_vtvc_meta_block_area{height:50px;margin:12px 0 0 0}.vsb_tr_c .vrhcac
.mc_vtvc_meta_row{font:normal 13px/15px "Arial",Helvetica,Sans-Serif;margin:5px 0 5px
0;color:#dadada}.vsb_tr_c .mm_vrc .b_overlay .btn.bigrounded .cr>div,.vsb_tr_c .mm_vrc .b_overlay
.btn.bigrounded .cr>div: hover{background-image:url(/rp/qA6EopzJjTm5qQJvnXlrWGNP778.svg)}.vsb_tr_c
.vsb_tr_t::after{background-image:url(data:image/svg+xml,%3Csvg%20width%3D%227%22%20height%3D
%2214%22%20viewBox%3D%220%200%207%2014%22%20fill%3D%22none%22%20xmlns%3D%22http
%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M0.186925%2
```

01.19491L5.4643%207L0.186925%2012.8051C-0.0623082%2013.0792%20-0.0623082%2013.5214%200.186925%2013.7944C0.436158%2014.0685%200.838112%2014.0685%201.08628%2013.7944L6.81334%207.49465C6.93212%207.36515%207%207.18433%207%207C7%206.81567%206.93212%206.63485%206.81334%206.50535L1.08628%200.205616C0.837052%20-0.0685388%200.435097%20-0.0685388%200.186925%200.205616C-0.0612477%200.479772%20-0.0623082%200.92192%200.186925%201.19491Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.7%22%2F%3E%0D%0A%3C%2Fsvg%3E)}.va_tt

.mm_vrc{padding:11px 2px 0 0}.va_tt .vsb_tr_t{position:relative;top:auto;left:auto;font:normal 18px/22px "Arial",Helvetica,Sans-Serif;font-weight:400;color:#4007a2;z-index:auto}.b_dark .va_tt

.vsb_tr_t{color:#82c7ff}.va_tt .vsb_tr_tp,.va_tt .vsb_tr_tl{display:inline-block;margin-right:5px}.va_tt

.vsb_tr_chd{position:relative}.vsb_tr_c.va_tt{--va-st-padding-bottom:16px;height:auto;background-color:transparent;margin-top:22px;overflow:visible;padding-bottom:var(--va-st-padding-bottom);margin-bottom:0}.va_tt

.mc_vtvc_ban_lo,.va_tt .vsb_tr_t::after,.va_tt .mc_vtvc_hover .mc_vtvc_center_play,.va_tt .vsb_tr_chd

.vt_onhv .mc_vtvc .mc_vtvc_meta{display:none}.va_tt .mc_vtvc_hover .mc_vtvc_ht,.va_tt .mc_vtvc_hover

.mc_vtvc_htb{display:table-cell}.va_tt

.mc_vtvc_htb{padding-top:50px;background:linear-gradient(360deg,rgba(0,0,0,.6) 60.35%,rgba(0,0,0,0) 100%);font-size:11px;line-height:13px}.va_tt .mc_vtvc_ht{padding:0 24px;text-shadow:0 1px 2px rgba(0,0,0,2)}.va_tt .mc_vtvc_center_play{bottom:52px}.va_tt .mc_vtvc_hover

.mc_vtvc_title{max-height:52px;white-space:normal;display:-webkit-box;-webkit-box-orient:vertical;-webkit-line-clamp:4}#serpvidans .va_tt .slide{margin-right:0;vertical-align:bottom;transition:width .2s,height .2s}#serpvidans .va_tt .slide:not(:first-child){margin-left:8px}#serpvidans .va_tt

.mm_vrc>div{padding-bottom:0}.va_tt .vsb_tr_chd .mc_vtvc

.mc_vtvc_meta{height:auto;padding:8px;color:#ddd}.va_tt .vsb_tr_chd

.mc_vtvc_th_dock{height:72px;position:absolute;bottom:0;background:linear-gradient(360deg,rgba(0,0,0,.55) 60.35%,rgba(0,0,0,0) 100%)}.va_tt

.mc_vtvc_meta_row_channel{font-size:13px;line-height:15px;font-weight:500;color:#fff;white-space:nowrap;overflow:hidden;text-overflow:ellipsis;margin-bottom:6px}.va_tt .vsb_tr_chd .mc_vtvc

.mc_vtvc_title{height:auto;font-size:11px;line-height:13px;color:#ddd;white-space:nowrap;overflow:hidden;text-overflow:ellipsis}.va_tt .slide .mc_vtvc{width:100%}.va_tt .slide video{object-fit:cover}.va_tt

.mc_vtvc_th .cico{width:100%;height:204px}.va_tt .b_overlay

.btn.bigrounded{top:auto;bottom:0;margin-bottom:93px}.va_tt .vt_onhv

.mc_vtvc_htb{padding-top:86px}.va_tt .vsb_tr_chd .mc_vtvc .vtmu,.va_tt .vsb_tr_chd .mc_vtvc

.vtpl{bottom:6px}.va_tt .vcmt_ct,.va_tt .vcmt_ctt{display:block;margin-bottom:4px;font-size:11px}.va_tt

.vasyt::before{content:"";background:url( AAAYCAYAAADgdz34AAABRkIEQVR4Ae2UT0rDQBjFX7QICtaoIOimAReiUNuV696jmx5A8AalZ/AIpbdwIT2B6wqIWYkuWgnBP7jo+D7SkcmiM4kd6KYPfjNDeHlfJt8kwEYOBXqhgENod+SGnJKQ7JFjsr3k/jmZkg/yQn7IE7lncAwjvEImRHICskKzQMduOZWsrcWNS7hX+dmgQurNQzx52YBQ6sImaTb3UCtNsooTOzwI7THkXAYAD0+9narVyTR9aGtVoqpyRRqtdzNXls7qCCMqpWgXodqNVsrrkZ/ImiimMe6g4wHLqciQx6BzOXGwn93S7QaBQJF6Uy6B28Wq3y1HKSZC6uL7PAG1wFymaskg35FY/jX899Kfkxk6vE/JFIRrhvXJEH8r5C8Iw8kmudGyzbH037nI6Q9UnWu8i+eDnf38iamC7saVDkJG60Fv0CnB4IzftPhuMAAAAASUVO RK5CYII=) no-repeat;background-size:18px 18px;padding-right:22px}.va_tt

.vasig::before{content:"";background:url(



Wind turbine generator maintenance cycle

AAAYCAYAAADgdz34AAAEsUIEQVR4Ad1UTWxUVRT+zn3vzbz5ozNtFQpRa2hDjC6qhKWICwjWTV
mwMRKIMSG44W9hXIGRRKPRUMMCEySgidHEXFXjxkgJEU0ISEhEaItg0bZU7bTz99689+49nvem5SfT
hVt5yc3ce+ee7zvf869wP/9o/sXm4bKxUaAfQ6bnVkt9GZNiAwuDPcmiM4MLDZwAKDmJNgJoKWGZ
O6ZZhPK0RHj44+O99GsGItuRhkzJkshwMF00ROwHM6hKzhCnjaREjFBCYmMHcDWYYmJSQKgbIQgi
7XIPXiEom9RKBcf1+X1gMF3USBZQJbK2sdPLY2h+6VTgJqSdYqybyVfWPGw9x4FeWxKiIhCY0FH9ZA
17L2yt9vP0BQ0s2dHZJ5hxB05zReObIWvQMF/Jdv+uwMrrzzMxo1g4BsNI29q42gK/J6SzGB8bH9zf4E/PqJ
MUyN/A79ZxVpMSHFWgKMmGGSGuTXIZBbvxi9BzYgm1+PK3vOJgQe7N4I3HsEuoFOIYht6Xu+E79+
dAXTX40t1iCQodkRI2yxR6xiEpNwfjBEsVmVTy6iY/d6rO5zURmvwCcHbQTdknJe3i875FkHV6c5G4uI0
dNyva46Dz0EqX6u0GFNPzRG1T78HsQxUqAYOQXQAg6+/Nsj90h34TcRIASBUUWFatWJev0xDjlqcaZn
gKXPt9Bcb/4IxeK7wipjU+j84sdKL96AnqKhrsGJCcNVIKi9oUaWojKKIuo4IMEcm6k6bZogj5A9uIazVU3j
jGPFNGbI7/5RkqfnYQKw4NorLnU6lGC4YohFK+nLlnkVqarOB5dOAvuKgla8dakMNVyfYZBOcuAbOTI
FWDsuqEO7e5+e2PsPt7BLQORY0WgVxKkjkTvmAgg6a4xLNwqVqIk/AiKSwXJMAxJnVEghRIJfXoniPC
hmQ1ZBNp+W5KCDlgYzmdgVqlgpqWkL91h8xoGRrbkwgNfgCrNU52RRS2YvzsbneJ67kGQvWbeSEkt
VHE9+ew3y4nlKIYIU0NrISibSj/6x9yk7fByZj98lff68KBD7tmxJjjSPHU8sAaUWUUBPFaK22uQTf9DIPf
YLEy1NtZ1SaVD6PAP1A+9Dj09BmfbNjhbN0NPjqOxfzfz/G0my2Onf1WCyDMzYIFzeQVWscHsGtJz15N
1astmNL87Gbcna32bGqffAk5KbCQ5BdKzTYvEV8CXi7fhqSTG3BiXA02i+x7puwRcikgIoOtXObp5idKDr
4HVAsLJi8SzY5y8yyHYhLGLCuzLk9GzBqkNg0hv34noh5/YTFwnIjdOdzmC8JY8/E+YDFN95CBYlx+Gu
3U/XC24PK/yRddvQx/+D2pWSRvdyhg1s12gg59Chl9mDKW1MzAO3cE1rWvobr6oHKPin4N8QocCUAk
T0RIbGZnoCd+I3NN8IwicqRdTSQqotNtBMgFw6qQH1JufOderNz7tPrzBfz3JehZI8BifODDeHUZNXAjJF
RtUNVipGyilNiWkmse6MvGjoaxnNTyN0NFV7172S3sstxML9nxBRL7100c+my8BhmvwqZRJVovMKoSt
CDgQsQV+xbNq1OmYoZLo6PzeGi+fwFJbz1IhJBeawAAAABJRU5ErkJggg==)

no-repeat;background-size:18px 18px;padding-right:22px}.va_tt
.vastt::before{content:"";background:url(
AAAMCAYAAABWdVznAAA90IEQVR4AZWQu2sCQRDGJyYHCQdqPEKqShr7NOZFYvQJi1YKYII
1irY+ieoiKXYKZaniI3WIoqg4AMfhaAcCMJ93q2vwxODz6WnZnf7swQE0U0w6D1Wn7y4cOJO/sLL8c
H8ps1ernCdYCueCoJm03iAyaLGWa3SszDFg028BoBvnfdw4IW+r+hTgtLVUX67ZcBcjCKV0HEl/h0epT2c
gT8lBAljt+KNNsHMLU3yhUUebH+xGwWx+JRjOKdutUk+53wZVCPLGvnj/f2ZCFchXh6RjDwYS1dnF
LHo8XvZIMNVuE7PyD1SScATcHyqhuNevQt8H62BZHiaf6ZtXqegAAAABJRU5ErkJggg==)

no-repeat;background-size:contain;padding-right:20px}.va_tt
.vasfb::before{content:"";background:url(/rp/zvtkyPveEhrXqHA-euzAa983fpQ.png)
no-repeat;background-size:contain;padding-right:20px}.vcmt_ctt.vasyt::before{background-size:15px
15px;padding-right:19px}.vcmt_ctt.vasig::before{background-size:15px
15px;padding-right:19px}.vcmt_ctt.vastt::before{background-size:contain;padding-right:17px}.vcmt_ctt.vasf
b::before{padding-right:17px}.mm_vrc{padding:24px 32px}@media screen and
(max-width:1022px){.mm_vrc{margin:0}}@media screen and
(max-width:766px){.mm_vrc{margin:0}.mm_vrcc{padding:0 0 32px 0;margin-bottom:0}.mm_vrcc
h2{padding-bottom:20px}.mm_vrcc h2 a{font-family:"Segoe
UI",Arial,Helvetica;font-size:20px;color:#000;line-height:18px}.mm_vrcc .b_overlay
.btn{z-index:3}.mm_vrcc .vrhc{z-index:2}.mm_vrcc .mc_vtvc_th .cico{padding-bottom:0}#dg_c
.mm_vrc,#dg_c .mm_vrcc{padding:8px 16px 0 16px}#dg_c .mm_vrcc .mc_vtvc{width:100%}#dg_c
.mm_vrcc a:hover{text-decoration:underline}.isvctrl .mm_vrcc

```
.slide{overflow:visible}.mm_vrc{padding:16px 100px 0 160px}.mm_vrc .b_overlay
.btn.bigrounded.next{right:-44px}.mm_vrc .b_overlay .btn.bigrounded.prev{left:-44px}.mm_vrc .b_overlay
.btn.bigrounded .cr>div,.mm_vrc .b_overlay .btn.bigrounded
.cr>div:hover{box-shadow:none;border-radius:0;margin:0;background-position:16px
9px;background-size:12px
22px;background-color:transparent;background-image:url(/rp/rKVnxf6wkbxI0DBa2Au3IVC5Sog.svg)}.mm_
vrc .b_overlay .btn.bigrounded .cr>div{opacity:.7}.mm_vrc .b_overlay .btn.bigrounded
.cr>div:hover{opacity:1}.mm_vrc h2
a{font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;font-weight:500;color:#111}.mm_vrc
h2{display:inline-block;padding-bottom:16px}.mm_vrc>div{position:relative;padding-bottom:32px}.mm_vrc
.see_more{position:absolute;right:0;top:3px}.mm_vrc
.see_more>a{font-family:"Arial",Helvetica,Sans-Serif;font-style:normal;font-weight:normal;font-size:16px;li
ne-height:18px;color:#000}#vsb_more{padding:16px 0 4px 160px;color:#111}#vsb_vid_cat .mm_vrc h2
a::after{display:inline-block;margin-left:12px;content:"";background-image:url(/rp/rKVnxf6wkbxI0DBa2Au3
IVC5Sog.svg);background-size:7px 14px;width:7px;height:14px;opacity:.7}#vsb_vid_cat .mm_vrc h2
a:hover::after{opacity:1}.mm_vrc .mm_vrc_sub{display:inline-block;margin-left:24px}.mm_vrc
.b_hList{position:absolute;height:20px;top:3px;overflow:hidden}.mm_vrc
.b_hList>li{padding-right:24px;padding-bottom:0}.mm_vrc .b_hList a{font:normal 13px/20px
"Arial",Helvetica,Sans-Serif;color:#111}.mm_vrc .mc_vtvc_tot .mmsts
.mc_vtvc_meta{display:none}.vsb_tr_chd .mc_vtvc .mc_vtvc_meta { padding: 10px 10px 10px 10px; }
.vsb_tr_chd .mc_vtvc .mc_vtvc_meta_w { height: 190px; margin-top: -0px; } .vsb_tr_chd .mc_vtvc
.mc_vtvc_title { height: 150px; line-height: 15px; margin-bottom: 0px; margin-top: 0px; } .vsb_tr_chd
.mc_vtvc .mc_vtvc_meta_block_area { height: 20px; } .vsb_tr_chd .mc_vtvc .vtmu, .vsb_tr_chd .mc_vtvc
.vtpl { bottom: 198px; } .vsb_tr_chd .mc_vtvc_th_dock { height: 190px; } .vsb_tr_chd .mc_vtvc_th_dock {
height: 60px; }.tr_bt .mc_vtvc_th
img{height:auto;width:100%}.grad_b{position:absolute;width:100%;top:30%;bottom:0%;background:linear-
gradient(180deg,rgba(48,44,39,0) 0%,#302c27 100%)}.mc_vtvc_th_dock{width:100%;background:#302c27}.mc_vtvc_tot
.mc_vtvc_th{background-color:transparent}.vsadc .grad_b{top:81.8%}.mc_vtvc_tot
.mc_vtvc_meta{line-height:15px;position:absolute;bottom:0%;background:transparent}.mc_vtvc_tot
.mc_vtvc_meta_row{line-height:16px;font-size:12px;height:16px}.mc_vtvc_tot
.mc_vtvc_meta_row,.mc_vtvc_tot .mc_vtvc_meta_row a{color:#dadada}.mc_vtvc_tot
.mc_vtvc_title,.mc_vtvc_tot .mc_vtvc_title a{color:#fff}.vsadc .mc_vtvc_tot
.mc_vtvc_title{line-height:18px}.vsadc .mc_vtvc_tot .mc_vtvc_meta_row,.vsadc .mc_vtvc_tot
.mc_vtvc_meta_row a{color:rgba(255,255,255,.7)}.vsadc
.mc_vtvc_meta_pubdate{padding-bottom:2px}.vtdc_default{background:#302c27}.vtdc_default_g{backgrou
nd:linear-gradient(180deg,rgba(48,2,39,0) 0%,#302c27 100%)}.vtdc_black{background:#111}.vtdc_black_g{background:linear-gradient(180deg,rgba(17,17,17,0)
0%,#111 100%)}.vtdc_blue{background:#3a4e74}.vtdc_blue_g{background:linear-gradient(180deg,rgba(58,78,116,0)
0%,#3a4e74
```

```
100%)).vtdc_brown{background:#69423d}.vtdc_brown_g{background:linear-gradient(180deg,rgba(105,66,6
1,0) 0%,#69423d
100%)).vtdc_grey{background:#464646}.vtdc_grey_g{background:linear-gradient(180deg,rgba(70,70,70,0)
0%,#464646
100%)).vtdc_green{background:#324f32}.vtdc_green_g{background:linear-gradient(180deg,rgba(50,79,50,0
) 0%,#324f32
100%)).vtdc_orange{background:#8c5400}.vtdc_orange_g{background:linear-gradient(180deg,rgba(140,84,
0,0) 0%,#8c5400
100%)).vtdc_pink{background:#a3394b}.vtdc_pink_g{background:linear-gradient(180deg,rgba(163,57,75,0)
0%,#a3394b
100%)).vtdc_purple{background:#774077}.vtdc_purple_g{background:linear-gradient(180deg,rgba(119,64,1
19,0) 0%,#774077
100%)).vtdc_red{background:#811515}.vtdc_red_g{background:linear-gradient(180deg,rgba(129,21,21,0)
0%,#811515
100%)).vtdc_white{background:#464646}.vtdc_white_g{background:linear-gradient(180deg,rgba(70,70,70,0
) 0%,#464646
100%)).vtdc_yellow{background:#755b00}.vtdc_yellow_g{background:linear-gradient(180deg,rgba(117,91,
0,0) 0%,#755b00
100%)).vtdc_teal{background:#256868}.vtdc_teal_g{background:linear-gradient(180deg,rgba(37,104,104,0)
0%,#256868
100%)).cipt,.cipg,.cipa,.cipl,.ciptr,.ciplr{display:inline-block}.cipa,.cipl,.ciplr{cursor:pointer}.vab{vertical-ali
gn:bottom}.vam{vertical-align:middle}.vat{vertical-align:top}.vabl{vertical-align:baseline}.vatt{vertical-alig
n:text-top;border-radius:0}.vatb{vertical-align:text-bottom} evronDown12,
evronUp12{background:url(/rp/QKITrqL25sGDqfRYQjkmWJWDeG8.png)
no-repeat;background-size:494px 58px;width:12px;height:12px} evronDown12{background-position:-372px
0} evronUp12{background-position:-372px -14px}@media(prefers-color-scheme:dark){#bpage.b_med
evronDown12{background-position:-386px 0}#bpage.b_med evronUp12{background-position:-386px
-14px}}#bpage.b_drk evronDown12{background-position:-386px 0}#bpage.b_drk
evronUp12{background-position:-386px -14px}.cipt,.cipl{margin-right:10px}.cipt .cico,.cipl .cico,.ciptr
.cico,.ciplr
.cico{border-radius:0}.b_action>.cipt,.b_action>.cipl{float:left}.ciptr,.ciplr{margin-left:10px}.sw_play{heigh
t:16px;width:16px}:not(.dc_aud_wrp)>.sw_play{background-image:url(
goAAAANSUUhEUgAAACAAAAAgCAMAAABEpIrGAAAAaVBMVEUAAAAAD58AFaQAE6UAFKUA
E6QAFKUAQAEqYAD58AE6QAE6UAFKQAEqUAD6QAE6MAE6QAD6cAE6QAFaQAFKQAEqQAFKUA
EqQAFKUAQAEqIAFKMAEQMAE6MAD58AE6UAE6UAE6IAFKYAFKYAE6MaDJ//AAAAI3RSTIMAEG
Cfz+//XyCQj79vMEDfIKAWoK/vYL9gcHDPMM9QkK+fzHYYSkAAAEVSURBVHgBdZMFkuwwEPPV
k/ULx8nSMN7/jh/X1dUDKgjpyaTIZavqLUF6q2rTo5o24aoaRVkH9MNokk1DD3QW8AzV7M/zAtlDNGby
qKA5k9+d58OkKPukZFjmU0/0Qf6PdeXGVcDu3wBQphcXpxH+vlioyhtyHRwLrWQeICCEzHyZvunlBmLI
mo0WtsEQQnZU2jMFQwg5cFTCGiGEGF8CBUMMGReGdCpvnG/xaT7Ennc3RFyaOMZIOu7LXLF2Q8GL
1tSyROMGx3/O0aSzH1bEyznOUKYZcC/C+XVh2nJT6Yk+yd7giz3wV/LstS8NfvgTPCN0qVkofAk8A+th
MsnehzXQmqLmBVdqHXfZ97JPkPa3ldP6DeOGDIAP873EAAAAAEIftkSuQmCC);background-size:16px
```

Wind turbine generator maintenance cycle

16px}#slideexp1_BECE1E9 .slide { width: 94px; margin-right: 20px; }#slideexp1_BECE1E9c .b_sidebar .slide { border-radius: 6px; }#slideexp1_BECE1E9 .slide:last-child { margin-right: 1px; }.b_sldr .slide{box-shadow:0 0 0 1px rgba(0,0,0,.05)}.b_cards .cico,.b_sidebar .slide .cico{border-radius:0}#b_content .b_wpt_container .l_ecrd_imgsetgrid.l_ecrd_imgsetgrid_actionlink .l_ecrd_imgsetgrid_item .cico{border-radius:0!important}.b_sldr .slide.see_more{box-shadow:0 0 0 0 rgba(0,0,0,0)}.b_sldr .slide.see_more .carousel_seemore{border:0}.b_sldr .slide.see_more:hover{box-shadow:0 0 0 0 rgba(0,0,0,0)}#slideexp1_BECE1E9c { margin: -4px; }#slideexp1_BECE1E9c .b_viewport { padding: 4px 1px 4px 1px; margin: 0 3px; }#slideexp1_BECE1E9c .b_sidebar .slide[data-mini="1"] { display:none; }Videos of Wind Turbine Generator Maintenance CycleWatch video46:09Operation and Maintenance of Wind Turbines Dr HUR Habib UK1.1K viewsDec 27, 2022Watch video4:01What Is The Wind Turbine Maintenance Checklist? - High Stakes Jobs High Stakes Jobs7 views6 months agoWatch video22:03How Wind Turbines Really Work: The Hidden Secrets The Engineering Mindset1.6M viewsNov 20, 2023Watch full videoShort videoswind turbine generator maintenance cycle00:05 00:11 00:27 00:42 00:27 00:31 See allWatch full video.sb_doct_txt{color:#4007a2;font-size:11px;line-height:21px;margin-right:3px;vertical-align:super}.b_dark .sb_doct_txt{color:#82c7ff}The American Clean Power Association[PDF]Operations and Maintenance Recommended PracticesThe AWEA Operation and Maintenance Recommended Practices are intended to provide establish expectations and procedures to ensure all personnel performing service and maintenance on wind ...

Web: <https://www.makhwanegranite.co.za>

